



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10750-101-PO
Job Sheet 185613



Part No: RB 92700-10750-101-PO

Job Qty: 3 ea

Part Name: Torque Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 12/14/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10750-101 Rev.A IPP Rev. A 18.10.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		12/14/18	0.00	0.00	Purchasing		
110	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging2		
120	QC	3 pcs		12/14/18	0.00	0.00	QC6		DEC 24 2018
130	Small Fab	3 pcs		12/14/18	0.00	0.30	Small Fab-2		9.89
140	QC	3 pcs		12/14/18	0.00	0.00	QC5		
150	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging3		Dora K. DAS
160	QC21-FG	3 Ea		12/14/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 100 - Issue P/O: 041341 MANUFACTURE RB 92700-10750-101 AS PER DWG Supplier: ARROW TECH MACHINE
Descriptions: WORKS -Certificate of conformity is required
130 - Re-identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10750-101P	Torque Adapter	3 Ea (1 ea)	100-Purchasing	5139888

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10750-101P	3	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 8:23 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S139889



Part: RB 92700-10750-101

Job No: 185613

Serial No/Batch: S139889

Revision: A

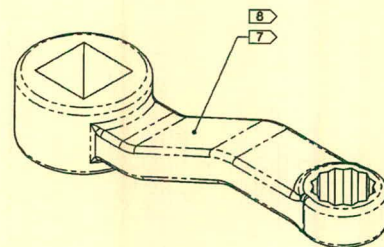
Inspector:

Exp Date:

Instructions:

Date: 12/21/18

2/
0
98



NOTES:

- 1) MATERIAL: SMAP-ON/FRDHI101 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: CHROME PLATE PER QQ-C-320 TYPE 2 CLASS 1
- 4) TOLERANCES: $X \pm .01$ * $\pm .1$ *
 $X \pm .01$ * $\pm .05$ *
 $XXXX \pm .0005$ * $\pm .01$ *
 $XXXXXX \pm .00005$ * $\pm .005$ *
PARALLELISM, PERPENDICULARITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm .0005$ *
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BUSHING: ALL EDGES: $.0005$ * $.010$ *
- 7) IDENTIFICATION: LASER ETCH OR BAG AND TAG PER QSI 044
- 8) REMOVE FACTORY MARKINGS ONLY IF NECESSARY
- 9) IT IS ACCEPTABLE TO REMOVE FACTORY FINISH PRIOR TO FABRICATION
- 10) PREHEAT PRIOR TO FORMING

A	NEW ISSUE		18-615	KT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KT	DART AEROSPACE LTD		
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>Mica</i>	TOOL PART #	REV. A	
MFG. APPR.	DP	RB 92700-10750-101		SHEET 1 OF 1
APPROVED	<i>Mica</i>	TITLE	SCALE	
		TORQUE ADAPTER		NTS
DATE 6/5/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN CONFIDENTIALITY AND NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041341**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041341
PO Date: 10/12/18
Due Date: 12/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Belanger, NatashaPhone:

Ship To:

Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RB 92700-10333-041-4P			Engine Drive Shaft Removal Tool Assy REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,450.00/Ea	\$4,350.00
Line Item Note SIOP													
2	185583	RB 92700-10300-041-1P			Seal Installation Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,098.00/Ea	\$3,294.00
Line Item Note SIOP													
3	185584	RB 92700-10328-041P			Sight Gage Removal Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$627.00/Ea	\$1,881.00
Line Item Note SIOP													
4	185585	RB 92700-10308-041-4P			Input Module Seal Installer Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,856.00/Ea	\$5,568.00
Line Item Note SIOP													
5	185613	RB 92700-10750-101P			Torque Adapter REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$233.00/Ea	\$699.00
Line Item Note SIOP													
6	185614	RB 92700-10750-102P			Input Module Wrench REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$145.00/Ea	\$435.00
Line Item Note SIOP													

Plex 12/20/18 10:08 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 1 OF 2

Date: 12/14/2018
PO Ref: 041341 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

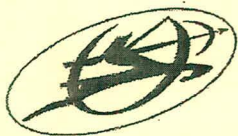
Qty	Item	Part No.
3 ✓	SEAL INSTALLATION TOOL	RB 92700-10300-041 - 1
3 ✓	PLATE ASSEMBLY	RB 92700-10303-041 - 4
3 ✓	WRENCH ASSEMBLY	RB 92700-10303-041 - 6
3 ✓	TGB & IGB SEAL INSTALLER ASSEMBLY	RB 92700-10305-041 - 4
2 ✓	TR NUT WRENCH	RB 92700-10307-041 ✓
3 ✓	TAIL BLADE WRENCH (DE-ICE) WELDMENT	RB 92700-10309-042 ✓
3 ✓	TORQUE REACTOR	RB 92700-10314-101 ✓
3 ✓	SIGHT GUAGE REMOVAL TOOL	RB 92700-10328-041 ✓
3 ✓	ENGINE DRIVE SHAFT REMOVAL TOOL ASS	RB 92700-10333-041 ✓
3 ✓	BEARING SPANNER WRENCH	RB 92700-10340-101 ✓
3 ✓	SEAL REMOVAL ASSEMBLY	RB 92700-10350-041 - 5
3 ✓	BEARING ALIGNMENT TOOL	RB 92700-10356-041 ✓
3 ✓	TORQUE ADAPTER	RB 92700-10750-101 ✓
3 ✓	INPUT MODULE WRENCH	RB 92700-10750-102 ✓
3 ✓	RIG PLATE SCREW	RB 92700-10400-041-6 ✓
3 ✓	PIT STOP GUAGE	RB 92700-10400-041-7 ✓
3 ✓	RIG GUAGE PLATE (SPARES)	RB 92700-10400-041-9 ✓

Received by: _____

Packaged by: _____

Checked by: _____

Thank You



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CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

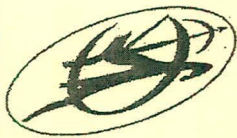
Qty	Item	Part No.
3 ✓	TRS LEFT STOP GUAGE	RB 92700-10400-041-11 ✓
3 ✓	RH MID GUAGE	RB 92700-10400-041-12 ✓
3 ✓	TR MID BLOCK	RB 92700-10400-041-13 ✓
3 ✓	ROLL STOP GUAGE	RB 92700-10400-041-14 ✓
3 ✓	COLL STOP GUAGE	RB 92700-10400-041-16 ✓
3 ✓	LIMITER GUAGE	RB 92700-10400-041-18 ✓
3 ✓	LH MID GUAGE	RB 92700-10400-041-20 ✓
3 ✓	FWD MID GUAGE	RB 92700-10400-041-22 ✓
3 ✓	RH MID GUAGE	RB 92700-10400-041-24 ✓
3 ✓	MIX PIN P / C / R	RB 92700-10400-041-26 ✓
3 ✓	MIX PIN YAW	RB 92700-10400-041-28 ✓
153 ✓	RIG PIN ASSEMBLY	RB 92700-10400-041-30 ✓
3 ✓	BOOST COL LOW	RB 92700-10400-041-33 ✓
3 ✓	3.5" PIN ASSEMBLY	RB 92700-10400-041-36 ✓
3 ✓	9" PIN ASSEMBLY	RB 92700-10400-041-39 ✓
3 ✓	16" PIN ASSEMBLY	RB 92700-10400-041-41 ✓
3 ✓	COCKPIT - RIG PINS <i>Missing CFC</i>	RB 92700-10400-041-43 ✓

Received by: _____

Packaged by: *ADP*

Checked by: *CF*

Thank You



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PAGE 3 OF 3

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1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3 ✓	5" PIN ASSEMBLY	RB 92700-10400-041-45 ✓
3 12	BOOST MID PIN	RB 92700-10400-041-49 ✓
3 ✓	ROTOR HEAD - CROSS BAR	RB 92700-10400-041-52 ✓
3 ✓	CYCLIC - RIG BLOCK ASSEMBLY	RB 92700-10400-041-63 ✓
3 ✓	ROTOR HEAD - RIG PLATE	RB 92700-10400-041-64 ✓

Received by: _____

Packaged by: AMR

Checked by: Q.E.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041341 ✓

Dated: 12/14/2018 ✓

Our Order / Job No: 041341-5AWT

Order Qty: 3 ✓

Part Name: TORQUE ADAPTER

Part Number: RB 92700-10750-101 ✓

Lot Size: N/A

Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10750-101

Rev: A

Material Size and Type: MODIFIED BUY OUT

Material Specifications: N/A

Heat Treatment: N/A

Plating/Finish: CHROME FINISH: QQ-C-320 TYPE 2 CLASS 1

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: _____

12/17/18

Signed: _____

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

